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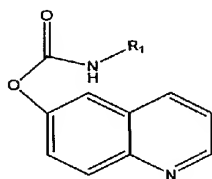
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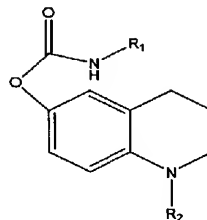
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(54) Title: SUBSTITUTED CARBAMIC ACID QUINOLIN-6-YL ESTERS USEFUL AS ACETYLCHOLINESTERASE INHIBITORS



(I)



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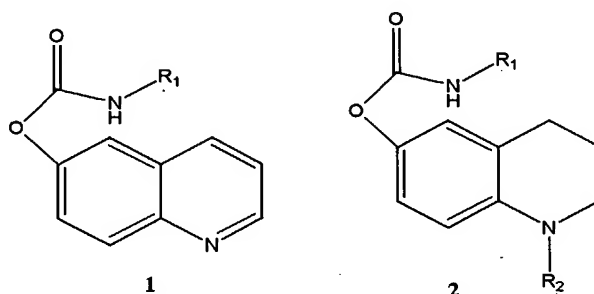
(57) Abstract: The present invention relates to new substituted carbamic acid quinoüno-6-yi esters of formulae (1) and (2) where R₁= alkyl, and, R₂=H, alkyl, aralkyl useful as acetylcholinesterase inhibitors, and which show potent antiacetylcholinesterase activity and have potential therapeutic use for prevention of cure of acetylcholinesterase related disorders including peripheral as well as central nervous system.

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SUBSTITUTED CARBAMIC ACID QUINOLIN-6-YL ESTERS USEFUL AS ACETYLCHOLINESTERASE INHIBITORS

Field of the invention

5 The present invention relates to novel derivatives of quinolinyl carbamic acid esters. The present invention particularly relates to new substituted carbamic acid quinolinyl esters useful as acetylcholinesterase inhibitors, which show potent antiacetylcholinesterase activity and have potential therapeutic use for prevention or cure of Alzheimer's disease, senile dementia or memory disturbance. The present invention particularly relates to compounds of
10 the formulae 1 and 2



wherein R₁= alkyl, aryl; R₂=H, alkyl, aralkyl.

Background of the invention

Alzheimer's disease (AD) is a chronic neurodegenerative disorder. The characteristic
15 symptom of AD in the patient is gradual decline in cognitive function. Despite several approaches to the treatment of this disorder, still there is no well-approved therapy to check the progression of AD except the inhibition of acetylcholinesterase (AChE). The currently available drugs used for AD include donepezil (Bryson, H.M.; Benfield, P. *Drugs Aging*
1997, 10, 234), galanthamine (Fulton, B.; Benfield, P. *Drugs Aging*, 1996, 9, 60), tacrine
20 (Summers, W.K.; Majovski, L.V.; Marsh, G.M.; Tachiki, K.; Kling, A.; *The New England Journal of Medicine*, 1946, 315, 1241; Wagstaff, A.J.; McTavish, D. *Drugs Aging* 1994, 4, 510), rivastigmine (Spencer, C.M.; Noble, S. *Drugs Aging* 1998, 13, 391) and memantine (Möbius, H. J.; Stöffler, A.; Graham, S.M. *Drugs of Today*, 2004, 40, 685). The major side effects associated with most of these drugs are liver toxicity, headache, fatigue, dizziness,
25 nausea, vomiting, loss of appetite, joint pain, insomnia etc. Apart from these drugs several other molecules have shown potent activity in different test models including animal models. Some of these are xanthostigmine (Rampa, A.; Piazzini, L.; Bulletti, F.; Gobbi, S.; Bisi, A.; Bartolini, M.; Andrisano, V.; Cavrini, V.; Cavalli, A.; Recanatini, M.; Valenti, P. *J. Med. Chem.*, 2001, 44, 3810), physostigmine (Moeller H.J.; Hampel H.; Hegerl U.; Schmitt W. and
30 Walter K. *Pharmacopsychiatry* 1999, 32, 99), phenserine (Al-Jafari A. A., Kamal, M. A.,

Greig, N. H. *J. Physiol.*, **1998**, 92, 402), Huperzine-A (Kozikowsky, A. P.; Campiani, G.; Sun, L. Q.; Wang, S.; Saxena, A.; Doctor, B. P. *J. Am. Chem. Soc.*, **1996**, 118, 11357), bis-tacrine (Pang, Y. P.; Quiram, P.; Jelacio, T.; Hong, F.; Brimjoin, S. *J. Biol. Chem.*, **1996**, 271, 23646) etc. As the average age is increasing all over the world, and so the AD (18 million people worldwide; 66% people in developing countries), there is an urgent need to identify novel candidate molecule for drug development.

Objects of the invention

The main object of the present invention is to provide novel molecules incorporating quinoline flanked on one side by carbamic acid ester and on the other side hydrogen or alkyl like methyl or aralkyl like benzyl groups that exhibit better therapeutic efficacy to treat dementia of Alzheimer's type.

It is another object of the invention to provide a method for the treatment of Alzheimer's disease.

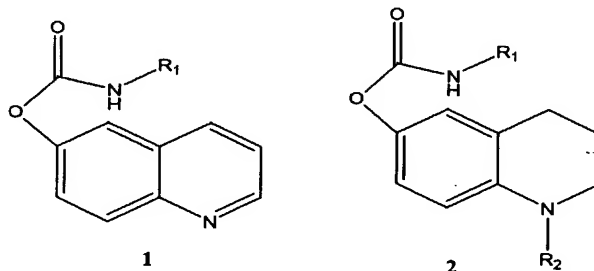
It is a further object of the invention to provide compounds useful for the treatment or prevention of senile dementia of Alzheimer's type, vascular dementia, alcoholic demntia, dementia associated with neurological disorders such as epilepsy, neoplasm and post-trauma and dementia related with behavioral disorders like depression.

It is another object of the invention to provide compounds useful for the treatment or prevention of atony of the smooth muscle of the intestinal tract (paralytic ileus) and atony of urinary bladder.

It is another object of the invention to provide compounds useful for the treatment or prevention of glaucoma and myasthenia gravis.

Summary of the invention

Accordingly the present invention provides a quinoline derivative represented by formula 1 and 2 below:

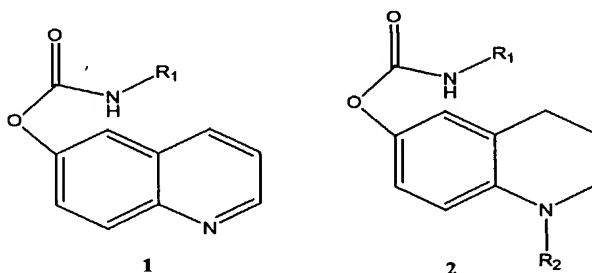


wherein R₁= alkyl, aryl; R₂= H, alkyl, aralkyl.

In one embodiment of the invention, the substituted carbamic acid quinolinyl esters obtained are selected from the group consisting of:

- 1a. hexyl-carbamic acid quinolin-6-yl ester
1b. heptyl-carbamic acid quinolin-6-yl ester
1c. (2-chloro-phenyl)-carbamic acid quinolin-6-yl ester
1d. (3-bromo-phenyl)-carbamic acid quinolin-6-yl ester
5 2a. hexyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2b. heptyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2c. (3-bromo-phenyl)-carbamic acid 1,2,3,4-tetrahydro-quinolin-6-yl ester
2d. (2-chloro-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2e. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl
10 ester
2f. (4-bromo-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2g. heptyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2h. hexyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2i. (2-chloro-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
15 2j. (3-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2k. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-
quinolin-6-yl ester
2l. (4-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2m. hexyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
20 2n. heptyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2o. (2-chloro-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2p. (3-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
2q. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-
quinolin-6-yl ester
25 2r. (4-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro- quinolin-6-yl ester

The present invention also provides a process for the synthesis of a quinoline derivative represented by formula 1 and 2 below:



wherein R_1 = alkyl, aryl; R_2 = H, alkyl, aralkyl, the process comprising reacting a substituted phenol with an isocyanate in the presence of a base and at least one organic solvent using a base and at least one organic solvent to obtain the corresponding carbamic acid ester (carbamates) of formulae 1 or 2.

5 In one embodiment of the invention, R_1 is selected from the group consisting of hexyl and heptyl.

In another embodiment of the invention, when R_1 is aryl it is selected from the group consisting of 2-chloro, 3-bromo, 4-bromo and 4-chloro-3-trifluoromethyl-phenyl.

10 In another embodiment of the invention, R_2 is selected from the group consisting of methyl and benzyl.

In another embodiment of the invention, the base used is selected from an organic or an inorganic base.

15 In another embodiment of the invention, the solvent is selected from the group consisting of ether, tetrahydrofuran (THF), dimethylformamide (DMF), dioxane, dichloromethane and chloroform.

In another embodiment of the invention, the base is selected from the group consisting of sodium hydride, sodium hydroxide, triethylamine and pyridine.

In yet another embodiment of the invention, the reaction is carried out at a temperature in the range of -10°C to 80°C and for a period between half an hour to 100 hours.

20 In another embodiment of the invention, the reaction is carried out in the presence of a catalyst selected from the group consisting of sodium iodide and potassium iodide.

In another embodiment of the invention the molar ratio of substituted phenol to isocyanate is in the range of 1:1 to 1:1.2.

25 In another preferred embodiment of the invention, the organic solvent is present in an amount in the range of 1.0 ml to 10 ml per mmol of the reactants.

In another embodiment of the invention, the compounds of formulae

2g. heptyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2h. hexyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2i. (2-chloro-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

30 **2j.** (3-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2k. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2l. (4-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2m. hexyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2n. heptyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2o. (2-chloro-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2p. (3-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2q. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2r. (4-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
are obtained from **2a-f**

2a. hexyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2b. heptyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2c. (3-bromo-phenyl)-carbamic acid 1,2,3,4-tetrahydro-quinolin-6-yl ester

2d. (2-chloro-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2e. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2f. (4-bromo-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

by first reacting compounds **2a-l** with an alkyl or aralkyl halide of formula RX wherein R is at least methyl or benzyl group and X is selected from chloro, bromo and iodio using a solvent selected from the group consisting of dimethylformamide, tetrahydrofuran and dioxane, in the presence of an organic or inorganic base selected from the group consisting of sodium hydride, sodium hydroxide, triethylamine and pyridine and at a temperature ranging between $-10^{\circ}C$ to $37^{\circ}C$ for a period of 1 hour to 12 hours in the presence or absence of a catalyst sodium iodide or potassium iodide.

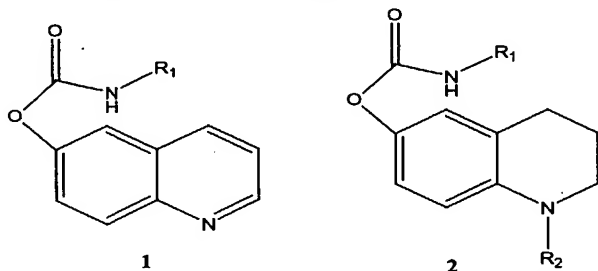
In another embodiment of the invention, compounds of formulae **2a-f** are synthesized from **2m-r** using Pd-C 5-10% catalyst in a solvent selected from group consisting of ethanol and methanol in an amount of 15-25 ml per mmol of compound, by applying hydrogen pressure in the range of 50-60 psi for a period between 4- 12 hours at room temperature.

In another embodiment of the invention, the phenol is reacted with an isocyanate to obtain corresponding carbamate which is then reduced with Ni- Al alloy/KOH/ethanol to give corresponding 1, 2, 3, 4 - tetrahydro derivatives of formula **2a-l**.

In another embodiment of the invention, the phenol is reacted with an isocyanate to obtain corresponding N-benzyl derivatives **2m-r** which are then debenzylated using 5% or 10% Pd-C/ H_2 in ethanol or methanol as solvent to obtain the corresponding debenzylated carbamates of formulae **2a-f**, which are then N-methylated using MeI to give compounds of formulae **2m-r**.

In another embodiment of the invention, compounds of formulae 2a-l are methylated in the presence of a solvent selected from the group consisting of tetrahydrofuran, dioxane and dimethylformamide and at a temperature ranging from 10 to 37°C, for between 3 hours to 48 hours.

- 5 The present invention also comprises a method for the treatment of hypofunctioning of cholinergic system in a subject, comprising administering a pharmaceutically effective amount of compound of formulae 1 or 2



- 10 wherein R₁ = alkyl, aryl; R₂ = H, alkyl, aralkyl, to a subject suffering from hypofunctioning of cholinergic system.

In one embodiment of the invention, the hypofunctioning of cholinergic system occurs in the peripheral or central nervous system of the subject.

- 15 In another embodiment of the invention, the hypofunctioning of cholinergic system results in atony of smooth muscle of intestinal tract, atony of urinary bladder, glaucoma, myasthenia gravis and cognitive behaviour dysfunction of the subject.

In another embodiment of the invention, the subject is a mammal.

In yet another embodiment of the invention, the mammal is a human being.

Description of figures:

- 20 Figure 1 represents scopolamine induced deficit (dementia/amnesia) in mice Passive Avoidance Test.

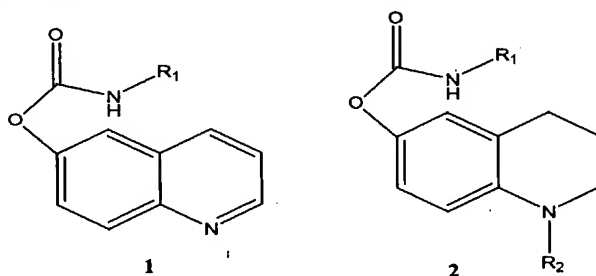
Detailed description of the invention

The main objects of the present invention are:

1. provide novel molecules incorporating quinoline flanked on one side by carbamic acid ester and on the other side hydrogen or alkyl like methyl or aralkyl like benzyl groups that exhibit better therapeutic efficacy to treat dementia of Alzheimer's type.
 - 25 2. provide a method treating Alzheimer's disease. In formulae 1 and 2, the R₁ is alkyl group like hexyl, heptyl etc.; the aryl group is substituted phenyl like trifluoromethyl and halophenyl wherein halo is chloro, bromo etc. The R₂ group is like methyl, benzyl etc.
 3. provide useful compounds for the treatment or prevention of senile dementia of Alzheimer's type.
- 30

4. provide useful compounds for the treatment or prevention of vascular dementia.
5. provide useful compounds for the treatment or prevention of alcoholic dementia.
6. provide useful compounds for the treatment or prevention of dementia associated with neurological disorders such as epilepsy, neoplasm and post-trauma.
- 5 7. provide useful compounds for the treatment or prevention of dementia related with behavioral disorders like depression.
8. provide useful compounds for the treatment or prevention of atony of the smooth muscle of the intestinal tract (paralytic ileus).
9. provide useful compounds for the treatment or prevention of atony of urinary bladder.
- 10 10. provide useful compounds for the treatment or prevention of glaucoma.
11. provide useful compounds for the treatment or prevention of myasthenia gravis.

The above objects of the invention are achieved by novel pharmacologically active substances specifically substituted carbamic acid quinolinyl esters of the formula 1 and 2,



- 15 where R₁= alkyl, aryl; R₂= H, alkyl, aralkyl, Representative compounds include:
- 1a. hexyl-carbamic acid quinolin-6-yl ester
 - 1b. heptyl-carbamic acid quinolin-6-yl ester
 - 1c. (2-chloro-phenyl)-carbamic acid quinolin-6-yl ester
 - 1d. (3-bromo-phenyl)-carbamic acid quinolin-6-yl ester
 - 20 2a. hexyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2b. heptyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2c. (3-bromo-phenyl)-carbamic acid 1,2,3,4-tetrahydro-quinolin-6-yl ester
 - 2d. (2-chloro-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2e. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl
 - 25 ester
 - 2f. (4-bromo-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2g. heptyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2h. hexyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2i. (2-chloro-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

- 2j. (3-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
- 2k. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
- 2l. (4-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
- 5 2m. hexyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
- 2n. heptyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
- 2o. (2-chloro-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
- 2p. (3-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
- 2q. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
- 10 2r. (4-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

The compounds of the invention are prepared by reacting substituted phenols with various isocyanates. In such cases R₁ includes at least alkyl like hexyl, heptyl and aryl like 2-chloro, 3-bromo, 4-bromo, 4-chloro-3-trifluoromethyl-phenyl; R₂ includes at least methyl or benzyl group. The reaction is carried out using organic and inorganic bases and at least one organic solvent such as ether, tetrahydrofuran (THF), dimethylformamide (DMF), dioxane, dichloromethane or chloroform and at temperature ranging from -10°C to 80°C for a period between half an hour to 100 hours to produce corresponding carbamic acid esters (carbamates).

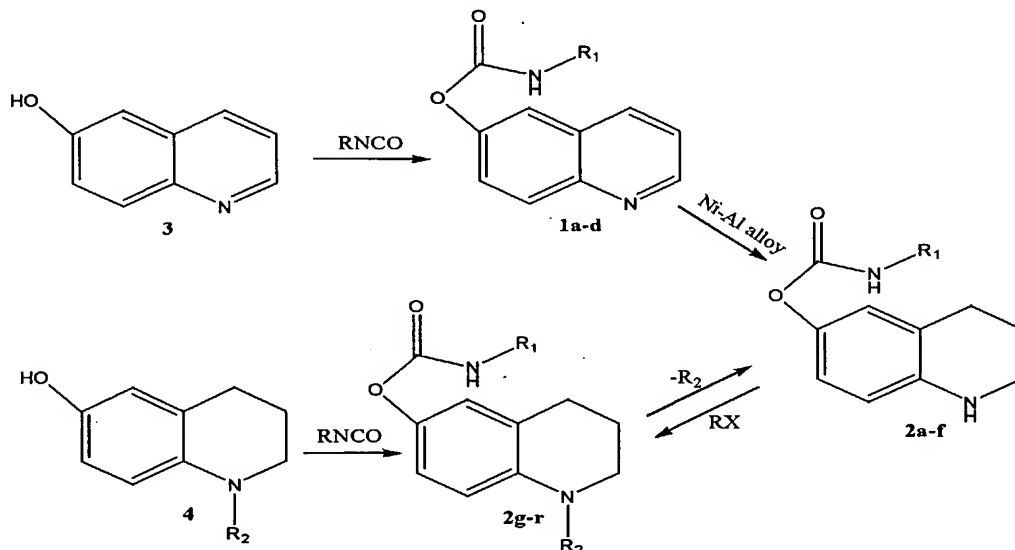
20 The synthesis of compounds of formula 2g-r from 2a-f is achieved by reacting compounds 2a-l with RX (alkyl or aralkyl halides) wherein R includes at least methyl or benzyl group and X includes at least chloro, bromo or iodo and using a solvent such as DMF, THF and dioxane, in the presence of an organic or inorganic base such as sodium hydride, sodium hydroxide, triethylamine or pyridine at a temperature ranging between -10°C to 37°C for a period of 1 hour to 12 hours in the presence or absence of a catalyst sodium iodide or potassium iodide.

25 The molar ratio of substituted phenols to isocyanate is 1:1 to 1:1.2. In yet another preferred embodiment of the present invention, the organic solvent is present about 1.0 ml to 10 ml per mmol of the compounds. Preferably, 2a-f are synthesized from 2m-r using Pd-C 5-10% in the solvents like ethanol or methanol (15-25 ml for per mmol of the compound) by applying hydrogen pressure 50-60 psi for a period between 4-12 hours at room temperature. Salts of the compounds types 1 and 2 are also included within the scope of the invention.

30 The invention also relates to a method for enhancing cholinergic activity in conditions linked with hypofunctioning of cholinergic system. Such situations include peripheral as well

as central nervous system. Peripheral nervous system disorders in which use of anticholinesterse is indicated are atony of the smooth muscle of the intestinal tract (paralytic ileus), atony of urinary bladder, glaucoma, and myasthenia gravis. In central nervous system the most important area is cognitive behaviour dysfunctions (dementia).

- 5 The compound of formula 1 and 2m-r of the present invention are prepared by one of the following process shown in the following scheme.



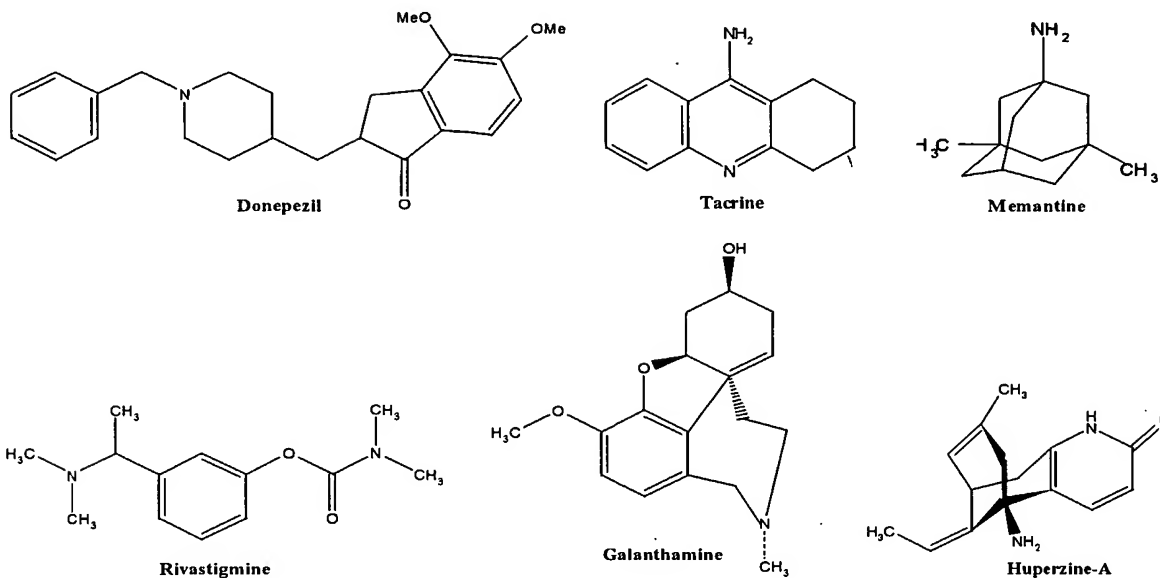
wherein R₁= alkyl, aryl; R₂= alkyl, aralkyl

- 10 The phenols 3 and 4 in the above scheme were reacted with various isocyanates to give corresponding carbamates. The carbamates 1a-d were further reduced with Ni- Al alloy/KOH/ethanol to give the corresponding 1, 2, 3, 4 - tetrahydro derivatives 2a-l. The N-benzyl derivatives 2m-r were debenzylated using 5% or 10%Pd-C/H₂ in ethanol or methanol as a solvent to give corresponding debenzylated carbamates 2a-f. These debenzylated carbamates were then N-methylated using MeI to give 2m-r.

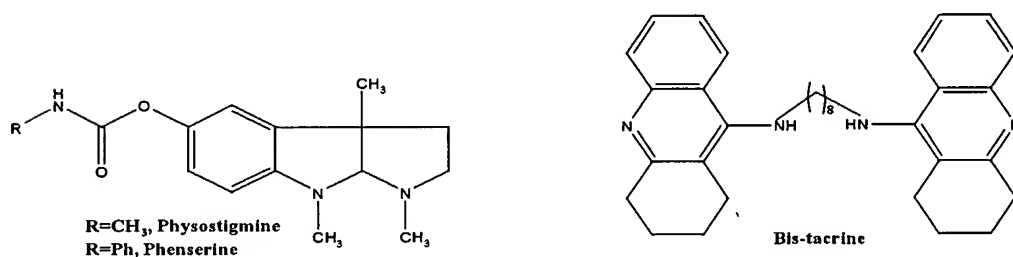
- 15 The phenols 3 and 4 in the above scheme, were converted to the corresponding isocyanates using solvents such as tetrahydrofuran, dioxane, dimethylformamide, dichloromethane or chloroform, in the presence of bases like sodium hydride, sodium hydroxide, potassium hydroxide, sodium carbonate, potassium carbonate, pyridine or triethylamine at a temperature ranging from -10°C to 80°C for ½ hour to 100 hours. In
20 methylation of compounds 2a-l various solvents were used like tetrahydrofuran, dioxane and dimethylformamide at a temperature ranging from 10 to 37°C, for between 3 hours to 48 hours.

The present invention deals with the synthesis and evaluation of various novel substituted carbamic acid quinolinyl esters represented by formulae 1 and 2 for their

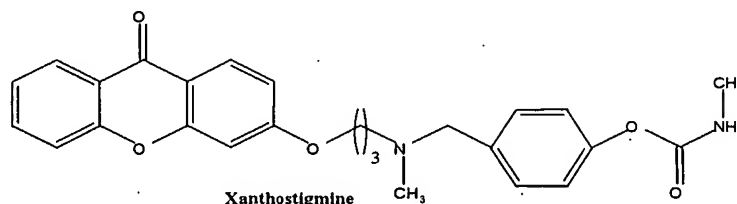
antiacetylcholinesterase inhibitory activity. These compounds have shown very high antiacetylcholinesterase inhibitory activity when compared with prior art compounds illustrated below.



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Pharmacological action of compounds 1 and 2

Pharmacological action of the compounds of the present invention was tested using several compounds prepared in examples presented herein after and tacrine and donepezil as a comparative compound.

15 (A) Inhibitive Effect on Acetylcholinesterase Activity

The study was conducted in adult SD male rats (200-250 g). Rats were perfused under mild ether anesthesia through heart with ice cooled normal saline (0.9% NaCl) to reduce

blood-borne cholinesterase from brain. After perfusion whole brain was taken out. 10% (w/v) homogenate of brain was prepared first by homogenizing in Ultra-Turrax T25 homogenizer at a speed of 9500 rpm thrice giving intervals for few seconds in between the runs, with sodium phosphate buffer (30 mmol/lit, pH 7.0). Sodium phosphate buffer was taken in a volume half
5 to the final volume required for 10% homogenate. 1% Triton X-100 (1% w/v in 30 mmol/lit. sodium phosphate buffer, pH 7.0) is then added in a volume to make the final volume for 10% homogenate, slowly while stirring the homogenate on ice.

The homogenate was centrifuged at 100,000 x g at 4°C in a Beckman Ultracentrifuge (LE 80) using a fixed angle rotor (80 Ti) for 60 min. Supernatant was collected and stored at
10 4°C. Aliquots of this supernatant was diluted in the ratio of 1:10 and used as a source of enzyme for the assay.

Enzyme assay:

Assay of AChE was performed according to method described by Ellman et al., (Ellman, G.E.; Courtney, K.D.; Andersen, V. Jr.; Featherstone, R.M. *Biochem. Pharmacol.*
15 **1961**, 7, 88). Kinetic profile of the enzyme activity was studied spectrophotometrically at 412 nm at an interval of 15 s. Assay for each sample was run in duplicate and each experiment was performed thrice. The specific activity of AChE was calculated by following formula:

$$\text{AChE activity} = \Delta E \times 1000 \times V / 1.36 \times 10000 \times v$$

ΔE = Extinction change / min

1000 = Conversion factor for μ moles

V = Volume of the total reaction mixture

1.36 x 10000 = Extinction Coefficient

v = volume of the enzyme used

The specific activity of AChE is expressed in μ moles/min/mg of protein.

The test substance (dissolved in DMSO) was incubated with enzyme source in
25 concentration of 100 μ g/1ml of reaction mixture for 30 min at 37°C prior to obtain kinetic profile of AChE activity. Tacrine (1 μ mol) was used as standard AChE inhibitor (standard control). The AChE inhibitory activity was calculated on the basis of % decrease change from control values i.e. AChE activity without incubation with any standard or test drug.

Protein assay:

Protein was estimated in the brain samples by modified Lowry's method (Wang, C.H.; Smith, R.L *Anal. Biochem.* **1975**, 63, 414). Bovine serum albumin (BSA) was used as standard in the concentration of 1 mg/ml. was estimated in the range of 0.01-0.1 mg/ml.

Table 1. Cholinesterase Enzyme Activity ($\mu\text{mol} / \text{mg}$ of protein/min) in presence of different concentrations of active drug

(Conc. μm) Drug	0.1	0.3	1	3	10
Tacrine	0.01258	0.01165	0.0027	0.0018	0.0004
2i	0.01351	0.01211	0.01071	0.007456	0.001864

5 **Table 2.** % Cholinesterase Enzyme Activity in presence of different concentrations of active drug

(Conc. μm) Drug	0.1	0.3	1	3	10
Tacrine	87.09	80.64	19.35	12.90	3.22
2I	93.54	83.87	74.19	51.61	12.90

Control AChE activity = 0.014446 ($\mu\text{mol} / \text{mg}$ of protein/min)10 **Table 3.** % Anticholinesterase Enzyme Inhibition in presence of different concentrations of active drug

(Conc. μm) Drug	0.1	0.3	1	3	10	IC ₅₀ μm
Tacrine	12.90	19.35	80.64	87.09	96.77	0.8
2i	6.45	16.12	25.80	48.38	87.09	3.31

(B) Effects on Amnesia Induced by Scopolamine in mice**Experimental procedures**

15 Single trial passive avoidance is widely used as experimental test to assess learning memory functions in rodents. Scopolamine induced impairment in passive avoidance (*in vivo*) and inhibition of acetylcholinesterase (*in vitro*) in rodents are commonly employed and screening test to predict potential of an acetylcholinesterase inhibitor as cognitive enhancer (anti-dementic) drug (Das, A.; Shanker, G.; Nath C; Pal, R; Singh, S; Singh, H.K; *Pharmacol. Biochem. Behav.* 2002, 73, 893).

20 **Passive Avoidance Test (*in vivo*):** Study was conducted in adult Swiss male mice of 3-4 months (wt. 20-25 g) which were kept in standard housing condition with 12h light and dark cycle. Food and water were available ad libitum. Mice were subjected to single trial passive avoidance test described by Brioni (Brioni, J.D.; Hock, F.J.; McGaugh, J.J. Drug effects on learning and memory in: Vogel, G. H. and Vogel, W.H. (Eds.), Drug Discovery and Evaluation: Pharmacological Assays. Springer Verlag Press, New York, 1997, pp. 335-336). Passive avoidance test was studied by a computerized shuttle box (Columbus Instruments, Ohio, USA) provided with a software program PACS 30. The shuttle box comprises of two compartments, isolated by an automated door. After exploration period of 30s for

acclimatization the animal was subjected to a trial of 270 seconds. Each mouse was placed in the bright compartment and on transfer into the dark compartment it was given an electric shock (0.5 mA for 5 s) through floor grid. Transfer of mice from bright to dark compartment was recorded as transfer latency time (TLT) in seconds. TLT was recorded in control and treated groups (1st Trial, acquisition) and then after 24 hours (2nd Trial, retention). An increase in the TLT on 2nd Trial (retention) as compared to 1st Trial (acquisition) was taken as the criterion for successful learning and memory (cognitive activity).

Scopolamine induced deficit (Dementia): Scopolamine a muscarinic antagonist, known to produce impairment in cognitive functions (dementia) in human as well as in experimental animals, was used to produce deficit (no significant increase on 2nd trial) in passive avoidance learning. Scopolamine was administered 5 min prior to 1st trial. Reversal of scopolamine induced deficit i.e. significant increase in 2nd trial by test substance indicates potential anti-dementia activity. Scopolamine was administered 5 min prior to 1st trial.

Drug administration: Scopolamine was administered 5 min prior to 1st trial in test group. Each test compound was administered orally in dose of 20µmol/kg (1% aq. suspension in gum acacia) 1 hour prior to 2nd trial in scopolamine treated mice (n=5). Scopolamine control group received 1ml/kg of vehicle (1% aq. suspension in gum acacia) orally. Scopolamine was administered 5 min prior to 1st trial in test group. Trained control group (n=5) did not receive any drug. Donepezil (10 mg/kg, po, as 1% aqueous suspension in gum acacia) was used as standard drug and given 1 hour prior to 2nd trial in scopolamine treated mice.

Statistical analysis: Mean values and standard error (S.E.) of mean were calculated for TLT and specific activity of AChE in the different regions of brain samples of each group. The significance of difference between the values of AChE activity and TLT between the groups was determined by one-way ANOVA test that followed by Dunnett's test.

Table 4: Effect of the compounds on scopolamine induced amnesia in passive avoidance test

Group	1 st TRIAL	2 nd TRIAL	% Learning	% Improvement in Learning
CONTROL	66.14	248	274.9	0
SCOPOLAMINE	110	147	33.6	0
SCO+TACRINE	73.4	241	228.3	194.7
SCO+DONEPEZIL	91.4	245	168	134.4
SCO+ 1b	99	238	140.4	106.8
SCO+1c	89.6	230	156.7	123.09
SCO+2c	97	195	101	67.4
SCO+2h	92	205	122.8	89.2
SCO+ 2i	83.5	186.4	123.2	89.6
SCO+2q	104	218	109	76
SCO+ 2r	124	242	95.6	62

% Learning: $2^{\text{nd}} \text{ Trial} - 1^{\text{st}} \text{ trial} / 1^{\text{st}} \text{ trial}] \times 100$; % Improvement in Learning: % Learning in treated gp - % Learning in Scopolamine gp

The following examples are given by way of illustration and thereof should not be construed to limit the scope of the present invention.

5 Example 1. Hexyl-carbamic acid quinolin-6-yl ester (1a)

(a) Mixture of quinolin-6-ol (0.58 g., 4 mmol), dry dioxane (20 ml), hexyl isocyanate (0.698 ml, 4.8 mmol) and dry pyridine (0.2 ml) was stirred at room temperature (32°C) for 48 hours. Reaction mixture was concentrated under vacuum, titrated with water (1ml) and crystallised with ether, to give **1a**; yield: 0.80 g. (73.5%), m.p. 89°C, $\text{C}_{16}\text{H}_{20}\text{N}_2\text{O}_2$; ^1H NMR δ ppm (CDCl₃): 0.91 (bs, 3H), 1.33-1.34 (bs, 6H), 1.56-1.62(m, 2H), 3.24-3.34 (m, 2H), 5.21 (bs, 1H), 7.35-7.42 (m, 1H), 7.48-7.52 (m, 1H), 7.60-7.61 (m, 1H), 8.07-8.12 (m, 2H), 8.86-8.89 (m, 1H); IR ν_{max} (KBr) (cm⁻¹): 478, 530, 674, 730, 788, 839, 909, 970, 1002, 1040, 1158, 1215, 1258, 1300, 1356, 1462, 1495, 1543, 1709, 1919, 2373, 2861, 2961, 3032, 3286, 3346, 3777, MS: m/z: 273 (M⁺).

15 (b) Mixture of quinolin-6-ol (0.58 g., 4 mmol), hexyl isocyanate (0.698 ml, 4.8 mmol) and of dry pyridine (0.3 ml) in dry dioxane (10 ml) was heated at 100°C with stirring for 3 hours. Reaction mixture was concentrated under vacuum, the residue was titrated with water (1ml) and crystallised with ether to give **1a**; yield: 0.75 g. (68.93%).

(c) Mixture of quinolin-6-ol (0.58 g., 4 mmol), hexyl isocyanate (0.70 ml, 4.8 mmol) and dry 20 pyridine (0.2ml) in dry dimethylformamide (1 ml) was heated at 50°C for 5 hours. Reaction mixture was diluted with water (5ml), extracted with ethyl acetate (2x5ml) and dried over sodium sulphate. The combined ethyl acetate fractions were concentrated under vacuum and crystallized with ether to give **1a**; yield: 0.7g. (59.7%).

(d) Mixture of quinolin-6-ol (1.16 g., 8 mmol), hexyl isocyanate (1.37 ml, 9.6 mmol) and of 25 dry triethylamine (0.1ml) in dry dimethylformamide (1 ml) was heated at 50°C for 5 hours. Reaction mixture was diluted with water (5 ml), extracted with ethyl acetate (2x5ml), dried over sodium sulphate. The combined ethyl acetate fractions were concentrated under vacuum and crystallized with ether to give **1a**; yield: 1.2 g. (55.14%).

Example 2: Heptyl-carbamic acid quinolin-6-yl ester (1b)

30 (a) A mixture of quinolin-6-ol (0.29 g., 2 mmol), heptyl isocyanate (0.386 ml 2.4 mmol) and pyridine (1 ml) in dry tetrahydrofuran (10 ml) was heated at 65°C with stirring for 5 hours. The reaction mixture was cooled and then quenched with water (1 ml), the reaction mixture was concentrated under vacuum and the separated solid was washed with water (2x5ml) and crystallised with ether to give **1b**; yield: 0.25 g. (43.7%), m.p. 78°C, $\text{C}_{17}\text{H}_{22}\text{N}_2\text{O}_2$; ^1H NMR

δ ppm (CDCl_3): 0.88 (bs, 3H), 1.33-1.34 (m, 8H), 1.57-1.62 (m, 2H), 3.25-3.35 (m, 2H) 5.10 (s, 1H), 7.36-7.52 (m, 1H), 7.47-7.52 (m, 1H), 7.60-7.61 (m, 1H), 8.07-8.12 (m, 2H), 8.86-8.88 (m, 1H); IR ν_{max} (KBr) (cm^{-1}): 478, 648, 731, 771, 838, 910, 977, 1024, 1157, 1215, 1363, 1464, 1498, 1532, 1600, 1719, 2371, 2861, 2944, 3022, 3359, 3762; MS: m/z : 287 (M^+).

5 (b) A mixture of quinolin-6-ol (0.29 g., 2 mmol), heptyl isocyanate (0.39 ml, 2.4 mmol) and pyridine (2 ml) in dry tetrahydrofuran (10 ml) was stirred at room temperature (21°C) for 40 hours, the reaction mixture was concentrated under vacuum and the residue was washed with water (2x5ml) and crystallized with ether to give **1b**; yield: 0.30 g. (52.4%).

(c) A mixture of quinolin-6-ol (0.58 g., 4 mmol), heptyl isocyanate (0.77 ml, 4.8 mmol),
10 potassium carbonate (0.56 g., 4 mmol) and sodium iodide (0.60 g., 4mmol) in dry dimethylformamide (2 ml) was stirred at 50°C for 12 hours. The reaction mixture was diluted with water (5ml), extracted with ethyl acetate (2x5ml) and chromatographed on silica gel with chloroform as an eluant to give (**1b**); yield: 0.50 g. (43.7%).

Example 3. (2-Chloro-phenyl)-carbamic acid quinolin-6-yl ester (1c)

15 (a) A mixture of quinolin-6-ol (0.29 g., 2 mmol), 2-chloro-phenyl isocyanate (0.33 ml, 2.4 mmol) and pyridine (0.3 ml) in dry tetrahydrofuran (5 ml) was heated at 65°C with stirring for 5 hours. The reaction mixture was cooled, quenched with water (1 ml) and concentrated under vacuum. The separated solid was washed with water (2x5ml) and crystallised with methanol to give **1c**; yield: 0.30 g. (50.2%), m.p. 228°C , $\text{C}_{16}\text{H}_{11}\text{ClN}_2\text{O}_2$. ^1H NMR δ ppm (pyridine d_5): 6.96-7.57(m, 9H), 8.62-8.71(m, 1H), 9.47(m, 1H); IR ν_{max} (KBr) (cm^{-1}): 903,
20 943, 1040, 1230, 1291, 1353, 1437, 1474, 1552, 1592, 1646, 2373, 3289, 3759.

(b) A mixture of quinolin-6-ol (0.145 g., 1 mmol), 2-chloro-phenyl isocyanate (0.164 ml, 1.2 mmol), potassium carbonate (0.14 g., 1 mmol), potassium iodide (0.16, 1 mmol) g. in dry dimethylformamide (2 ml) was heated at 80°C for 5 hours. The reaction mixture was diluted
25 with water (5ml), extracted with ethyl acetate (2x5ml) and concentrated under vacuum. The residue was washed with methanol (2x2ml) to give **1c**; yield: 0.16 g. (53.6%).

(c) Mixture of quinolin-6-ol (0.29g., 2mmol), 2-chloro-phenyl isocyanate (0.33 g., 2.4 mmol), potassium carbonate (0.28 g., 2 mmol) and potassium iodide (0.32 g., 2 mmol) in dry dioxane (10 ml) was heated at 100°C with stirring for 4 hours. Reaction mixture was concentrated
30 under vacuum, diluted with water, extracted with ethyl acetate (2x5ml) and concentrated under vacuum. Residue was washed with methanol (2x3ml) to give **1c**; yield: 0.30g. (50.2%).

Example 4. (3-bromo-phenyl)-carbamic acid quinolin-6-yl ester (1d)

(a) A solution of quinolin-6-ol (0.29 g., 2 mmol) in dry dimethylformamide (3 ml) was added to a stirred suspension of sodium hydride (0.048 g., 2 mmol) in dry dimethylformamide (2

ml) at -10°C during 5 min. The reaction mixture was stirred for ½ hours. Then 3-bromo-phenyl isocyanate (0.475 g., 2.4 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 1 hr. during which the temperature was allowed to rise to room temperature (21°C). The reaction mixture was quenched with water (0.2 ml), diluted with water (2ml), extracted with ethyl acetate (2x5ml) and dried over sodium sulphate. The combined fractions of ethyl acetate were concentrated under vacuum. The residue was washed with methanol (2x2ml) to give **1d**; yield: 0.35g. (51.0%), m.p. 260°C, C₁₆H₁₁BrN₂O₂; ¹H NMR δ ppm (pyridine d₅): 7.09-7.58(m, 9H), 8.28(bs, 2H), 9.58(bs, 1H); IR ν_{max} (KBr) (cm⁻¹): 522, 645, 743, 782, 877, 928, 992, 1069, 1227, 1286, 1406, 1470, 1581, 1637, 1875, 1946, 2374, 3290, 3753, 3872, 3952.

(b) A mixture of quinolin-6-ol (0.29 g., 2 mmol), 3-bromo-phenyl isocyanate (0.47 g., 2.4 mmol), potassium carbonate 0.28 g. (0.28 g. 2 mmol) and potassium iodide (0.32 g.) in dry dimethylformamide (2 ml) was heated at 80°C for 20 hours. The reaction mixture was diluted with water (5ml), extracted with ethyl acetate (2x5ml) and dried over sodium sulphate. The combined ethyl acetate fractions were concentrated under vacuum. The residue was washed with methanol (2x3ml) to give **1d**; yield: 0.34 g. (49.5%).

Example 5. Hexyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2a)

A mixture of hexyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (0.732 g., 2 mmol) and 5% Pd-C (0.08 g.) in absolute ethanol (20 ml) was shaken in a Parr apparatus at room temperature (38°C) under 50 psi pressure of hydrogen for 4 hours. Pd-C was then discarded through filtration. The reaction mixture was concentrated under vacuum and the separated solid was washed with chloroform (2x5ml) to give **2a**; yield: 0.60 g. (64.1%), m.p.: 100°C, C₁₆H₂₄N₂O₂; ¹H NMR δ ppm (CDCl₃): 0.88(bs, 3H), 1.25-1.30 (m, 5H), 1.51-1.58 (m, 3H), 1.85-1.97 (m, 3H), 2.74 (t, 2H), 3.16-3.29(m, 4H), 3.6 (bs, 1H), 4.87 (bs, 1H), 6.39-6.4 (m, 1H), 6.68-6.71 (m, 2H); IR ν_{max} (KBr) (cm⁻¹): 770, 816, 886, 956, 1006, 1101, 1152, 1221, 1243, 1311, 1354, 1505, 1626, 1702, 1848, 2372, 2856, 2929, 3392, 3760, 3809, 7874; MS: m/z: 277 (M⁺).

Example 6. Heptyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2b)

(a) A nitrogen flushed mixture of heptyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (0.378 g., 1mmol) and 10% Pd-C (0.02 g.) in absolute ethanol (20 ml) was shaken in a Parr apparatus at room temperature (38°C) under 55 psi pressure of hydrogen for 4 hours. Pd-C was then discarded through filtration. The reaction mixture was concentrated under reduced pressure and the residue was chromatographed with methanol: dichloromethane (1:99) to give **2b**; yield: 0.25 g. (84.6%), m.p.: 67°C, C₁₇H₂₆N₂O₂; ¹H NMR

δ ppm (CDCl_3): 0.88 (bs, 3H), 1.20-1.30 (m, 7H), 1.56 (bs, 3H), 1.88-1.93 (m, 2H), 2.74 (t, 2H), 3.23-3.28 (m, 4H), 3.66-3.76 (m, 1H), 4.89 (bs, 1H), 6.40-6.44 (m, 1H), 6.68-6.71 (m, 2H); IR ν_{max} (KBr) (cm^{-1}): 561, 665, 768, 815, 887, 976, 1149, 1223, 1308, 1353, 1506, 1621, 1699, 2362, 2857, 2930, 3763.

- 5 (b) Ni-Al alloy (0.098 g.) was added portionwise during 1 min. to stirring mixture of heptyl-carbamic acid quinolin-6-yl ester (0.145 g.), 10% potassium hydroxide in water (3.54 ml) and ethanol (10 ml) at 0-4°C. The reaction mixture was continued to stir for additional 2.5 hours while the temperature of the reaction mixture was maintained at 50°C. The reaction mixture was filtered, Ni-Al alloy was discarded through filtration, and the filtrate was concentrated under vacuum. The residue so obtained was crystallized with methanol (or acetone) to give **2b**; yield: 0.10g. (67.7%).

Example 7. (3-Bromo-phenyl)-carbamic acid 1,2,3,4-tetrahydro-quinolin-6-yl ester (2c)

- A nitrogen flushed mixture of 3-bromo-phenyl -carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (0.218 g., $\frac{1}{2}$ mmol) and 5% Pd-C (0.02 g.) in absolute ethanol (25 ml) was shaken in a Parr apparatus at room temperature (38°C) under 50 psi pressure of hydrogen for 4 hours. Pd-C was then discarded through filtration. The reaction mixture was concentrated under reduced pressure and the residue was washed with dichloromethane (2x3ml) to give **2c**; yield: 0.16 g. (92.4. %), m.p.: 198°C, $\text{C}_{16}\text{H}_{15}\text{BrN}_2\text{O}_2$; ^1H NMR δ ppm (CDCl_3 +DMSO- d_6): 1.73-1.81 (m, 2H), 2.55 (t, 2H), 3.06(t, 2H), 6.67-6.98 (m, 4H), 6.90-7.20 (m, 2H), 7.36 (bs, 1H), 9.39 (bs, 1H); IR ν_{max} (KBr) (cm^{-1}): 509, 694, 758, 815, 886, 1012, 1084, 1149, 1216, 1319, 1352, 1442, 1504, 1549, 1600, 1710, 2365, 2479, 2727, 2827, 2927, 3420, 3780.

Example 8: (2-Chloro-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2d)

- A nitrogen flushed mixture of 3-chloro-phenyl -carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (0.196 g., $\frac{1}{2}$ mmol) and 5% Pd-C (0.02 g.) in absolute ethanol (25 ml) was shaken in a Parr apparatus at room temperature (40°C) under 50 psi pressure of hydrogen for 5 hours. Then Pd-C was discarded through filtration. The reaction mixture was concentrated under reduced pressure and the residue was washed with dichloromethane (2x3ml) to give **2d**; yield: 0.11 g. (72.8. %), m.p.: 201°C, $\text{C}_{16}\text{H}_{15}\text{ClN}_2\text{O}_2$; ^1H NMR δ ppm (CD_3OD): 2.00-2.12 (m, 2H), 2.88 (t, 2H), 3.44 (t, 2H), 6.97-7.41 (m, 7H); IR ν_{max} (KBr) (cm^{-1}): 509, 609, 699, 753, 814, 857, 887, 9297, 1006, 1064, 1207, 1316, 1351, 1386, 1441, 1501, 1600, 1748, 1960, 2484, 2645, 2725, 2830, 2889, 3134, 3251, 3416.

Example 9: (4-Chloro-3-trifluoromethyl-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2e)

A nitrogen flushed mixture of 4-chloro-3-trifluoromethyl-phenyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (0.23 g., ½ mmol) and 5% Pd-C (0.02 g.) in absolute ethanol (20 ml) was shaken in a par apparatus at room temperature (38°C) under 50 psi pressure of hydrogen for 5 hours. Pd-C was then discarded through filtration. The reaction mixture was concentrated under reduced pressure and the residue was washed dichloromethane (2x3ml) to give **2e**; yield: 0.16 g. (86.4. %), m.p.: 150°C, C₁₇H₁₄ClF₃N₂O₂; ¹H NMR δ ppm (DMSO-d₆): 1.89-1.95(m, 2H), 2.76(t, 2H), 3.28 (t, 2H), 6.44-6.49 (m,1H), 6.72-6.75 (m, 2H), 7.37- 8.0 (m, 2H),10.14 (bs, 1H); IR ν_{max} (KBr) (cm⁻¹): 661, 698, 769, 796, 819, 892, 944, 1023, 1072, 1147, 1217, 1290, 1347, 1384, 1424, 1450, 1506, 1599, 1707, 1740, 2364, 2489, 2837, 2950, 3359, 3773, 3888.

Example 10: (4-bromo-phenyl)-carbamic acid 1,2,3,4-tetrahydro-quinolin-6-yl ester (2f)

Nitrogen flushed mixture of 4-bromo-phenyl-carbamic acid 1-benzyl-1,2,3,4-tetrahydro-quinolin-6-yl ester (0.655g., 1.5mmol) and 5% Pd-C (0.06 g.) in absolute ethanol (20 ml) was shaken in a par apparatus at room temperature (40°C) under 50 psi pressure of hydrogen for 5 hours. Then Pd-C was discarded through filtration. The reaction mixture was concentrated under reduced pressure and the residue was washed with dichloromethane (2x3ml) to give **2f**; yield: 0.48 g. (92.3. %), m.p.: 198°C, C₁₆H₁₅BrN₂O₂; ¹H NMR δ ppm (DMSO): 1.82-2.00 (bs, 2H), 2.76 (t, 2H), 3.27 (t, 2H), 7.01-7.08 (m, 3H), 7.25-7.39 (m, 4H), 10.14(s, 1H); IR ν_{max} (KBr) (cm⁻¹): 506, 608, 690, 749, 814, 884, 927, 1005, 1211, 1265, 1319, 1354, 1401, 1440, 1501, 1550, 1601, 1748, 1938, 2370, 2779, 2725, 2767, 2823, 2922, 3262, 3420, 3774.

Example 11: (a) Heptyl-carbamic acid 1-benzyl-1,2,3,4-tetrahydro-quinolin-6-yl ester (2g)

Mixture of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.239 g., 1 mmol), heptyl isocyanate (0.169 g., 1.2 mmol) and pyridine (1 ml) in dry tetrahydrofuran (10 ml), was heated with stirring at 65°C for 48 hours. Reaction mixture was quenched with water (1 ml) and concentrated under vaccum. The separated solid was washed with water (2x5 ml) and crystallised with ether to give **(2g)** as oil; yield: 0.200 g. (52.6%), C₂₄H₃₂N₂O₂; ¹H NMR δ ppm (CDCl₃): 0.86 (bs, 3H), 1.20-1.29 (m, 6H), 1.55-1.58(m, 4H), 1.96-2.06 (m, 2H), 2.79 (t, 2H), 3.17-3.36 (m, 4H), 4.44 (st, 2H), 4.87 (bs, 1H), 6.39-6.44 (m,1H), 6.71-6.75 (m, 2H), 7.25-7.34 (m, 5H); IR ν_{max} (Neat) (cm⁻¹): 757, 902, 1.70, 1160, 1199, 1228, 1348, 1458, 1502, 1618, 1718, 2362, 2857, 2928, 3028, 3342, 3854; MS: m/z=380 (M⁺).

(b) A mixture of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.239 g., 1 mmol), heptyl isocyanate (0.169ml, 1.2 mmol) and pyridine (2 ml) in dry dichloromethane (10 ml) was heated with stirring at 45°C with stirring for 100 hours. The reaction mixture was cooled, washed with water (3x5ml) and dried over sodium sulphate. The reaction mixture was concentrated under vacuum. The residue so obtained was chromatographed on silica gel using dichloromethane: hexane (25:75) as eluant to give **2g**; yield: 0.090 g. (39.03%).

Example 12: Hexyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2h)

Mixture of 1-benzyl-1,2,3,4-tetrahydro-quinolin-6-ol (0.239g., 1mmol), hexyl isocyanate (0.152g., 1.2mmol) and pyridine (0.5ml) in dry THF (10ml) was heated with stirring at 65°C for 72 hours. Reaction mixture was cooled, quenched with water (1ml) and concentrated under vacuum. Separated solid was washed with water (2x3ml) and crystallised with ether to give **2h**; yield: 0.30g. (81.9%), m.p.>335, C₂₃H₃₀N₂O₂; ¹H NMR δ ppm (CDCl₃): 0.89 (bs, 3H), 0.90-1.29 (m, 4H), 1.50-1.56(m, 4H), 1.98-2.15 (m, 2H), 2.79 (t, 2H), 3.17-3.36 (m, 4H), 4.44 (s, 2H), 4.88 (bs, 1H), 6.42 (d,1H), 6.67-6.75 (m, 2H), 7.22-7.35(m, 5H); IR ν_{max} (KBr) (cm⁻¹): 669, 760, 1026, 1217, 1348, 1501, 1615, 1728, 2402, 2857, 3018, 3450.

(b) Mixture of 1-benzyl-1,2,3,4-tetrahydro-quinolin-6-ol (0.239 g., 1mmol), hexyl isocyanate (0.174 ml, 1.2 mmol) and triethylamine (1 ml) in dry chloroform (10ml) was heated with stirring for 48 hours. The reaction mixture was cooled, washed with water (2x5ml), dried over sodium sulphate and concentrated under vacuum. The residue so obtained was chromatographed with 20:80 chloroform:hexane as eluant to give **2h**; yield: 0.25 g. (68.3%).

Example 13: (2-Chloro-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2i)

(a) A solution of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.239 g., 1 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.024 g., 1mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 20 min. Then 2-chloro-phenyl isocyanate was added (0.184 g., 1.2 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2i**; yield: 0.20g. (50.9%), m.p. 130°C, C₂₃H₂₁ClN₂O₂; ¹H NMR δ ppm (CDCl₃): 1.90-2.02 (m, 2H), 2.82 (t, 2H), 3.30-3.35(m, 2H), 4.46 (s, 2H), 6.43-6.48 (m, 1H), 6.74-6.82 (m, 2H), 7.20-7.25 (m, 5H), 7.44-7.46 (m, 4H); IR

ν_{\max} (KBr) (cm^{-1}): 534, 754, 807, 882, 1018, 1059, 1193, 1245, 1303, 1352, 1432, 1506, 1597, 1718, 1749, 2371, 2830, 2922, 3418, 3760.

(b) A solution of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.239 g., 1 mmol) in dry ether (10 ml) was added to a stirred suspension of sodium hydride (0.024 g., 1mmol) in dry ether (15 ml) at -10°C during 10 min. The reaction mixture was stirred for 20 min. Then 2-chlorophenyl isocyanate (0.184 g., 1.2 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 2 hours during which the temperature was allowed to rise to room temperature (35°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2i**; yield: 0.25g. (63.7%).

Example 14: (3-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2j)

A solution of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.239 g., 1 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.024 g., 1mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 20 min. Then 3-bromo-phenyl isocyanate (0.237 g., 1.2 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2j**; yield: 0.25g. (57.2%), m.p. 117°C , $\text{C}_{23}\text{H}_{21}\text{BrN}_2\text{O}_2$; ^1H NMR δ ppm (CDCl_3): 2.00-2.20 (m, 2H), 2.81 (t, 2H), 3.36 (t, 2H), 4.46 (s, 2H), 6.46 (d, 1H), 6.79-6.81 (m, 2H), 7.19-7.31(m, 8H), 7.69 (s, 1H); IR ν_{\max} (KBr) (cm^{-1}): 621, 670, 759, 885, 930, 1021, 1117, 1215, 1348, 1420, 1505, 1594, 1743, 2369, 2855, 2928, 3021, 3428; MS: $m/z=437$ (M^+).

Example 15. (4-Chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2k)

(a) A solution of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.239 g., 1 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.024 g., 1mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 20 min. Then 4-chloro-3-trifluoromethyl-phenyl isocyanate (0.265 g., 1 mmol) was added

to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2k**; yield: 0.25g. (54.2%), m.p. 151°C, C₂₄H₂₀ClF₃N₂O₂; ¹H NMR δ ppm (CDCl₃): 2.00 (bs, 2H), 2.79 (t, 2H), 3.36 (t, 2H), 4.46 (s, 2H), 6.42-6.46 (m, 1H), 6.70-6.79 (m, 2H), 6.96 (s, 1H), 7.23-7.31(m, 5H), 7.75-7.82 (m, 2H); IR ν_{max} (KBr) (cm⁻¹): 555, 701, 898, 1027, 1218, 1362, 1509, 1635, 1721, 2375, 2658, 2957, 3028, 3449, 3756; MS: m/z=461(M⁺).

(b) A mixture of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.24 g., 1 mmol), 4-chloro-3-trifluoromethyl-phenyl isocyanate (0.265 g., 1 mmol), pulverized sodium hydroxide (0.044 g., 1 mmol) in dry tetrahydrofuran (20 ml) was stirred for 14 hours at room temperature (35°C). The reaction mixture was concentrated under vacuum, diluted with water, extracted with chloroform and concentrated under vacuum. The residue was then chromatographed on silica gel using chloroform:hexane (30:70) as eluant to give **2k**; yield: 0.20 g. (43.4%).

Example 16. (4-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2l)

(a) A solution of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.239 g., 1 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.024 g., 1mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 20 min. Then 4-bromo-phenyl isocyanate (0.237 g., 1.2 mmol)) was added to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (35°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using (20:80) chloroform: hexane as eluant to give **2l**; yield: 0.26g. (59.4%); m.p. 170°C; C₂₃H₂₁BrN₂O₂; ¹H NMR δ ppm (CDCl₃): 2.00 (bs, 2H), 2.81 (t, 2H), 3.36 (t, 2H), 4.46 (s, 2H), 6.44 (d, 1H), 6.79-6.81 (m, 2H), 7.26-7.45 (m, 9H); IR ν_{max} (KBr) (cm⁻¹): 501, 694, 765, 813, 1010, 1070, 1219, 1352, 1505, 1599, 1716, 2225, 2375, 2830, 2934, 3330, 3757; MS: m/z=437 (M⁺).

(b) A mixture of 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.239 g., 1 mmol), 4-chloro-3-trifluoromethyl-phenyl isocyanate (0.237 g., 1 mmol), pulverized potassium hydroxide (0.057

g., 1 mmol) in dry dimethylformamide (2 ml) was stirred for 12 hours at room temperature (35°C). The reaction mixture was diluted with water (5 ml), extracted with ethyl acetate (3x5ml), dried over sodium sulphate and the combined ethyl acetate fractions were concentrated under vacuum. The residue was then chromatographed on silica gel using dichloromethane: hexane (20:80) as eluant to give **2l**; yield: 0.18 g. (41.2%).

Example 17. Hexyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2m)

(a) A solution of 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.244 g., 1 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.024 g., 1 mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 20 min. Then hexyl isocyanate (0.26 g., 1 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2m**; yield: 0.25g. (57.9%), m.p. 50°C, C₁₇H₂₆N₂O₂; ¹H NMR δ ppm (CDCl₃): 0.88 (bs, 3H), 1.26-1.54 (m, 8H), 1.96-1.99 (m, 2H), 2.71 (t, 2H), 2.85(s, 3H), 3.14-3.25(m, 4H), 4.90 (bs, 1H), 6.54 (d, 1H), 6.71-6.87 (m, 2H); IR ν_{max} (KBr) (cm⁻¹): 656, 757, 895, 1160, 1226, 1319, 1387, 1502, 1721, 2932, 1914, 2370, 2863, 3339, 3773; MS: m/z: 391(M⁺).

(b) A solution of hexyl-carbamic acid-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (0.276 g., 1 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.024 g., 1mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 20 min. Then methyl iodide (0.224 ml, 3.6 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 1.25 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (30:70) as eluant to give **2m**; yield: 0.15 g. (51.7%).

Example 18. Heptyl-carbamic acid 1-methyl-1,2,3,4-tetrahydro-quinolin-6-yl ester (2n)

(a) A solution of 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.490 g., 3 mmol) in dry dimethylformamide (5 ml) was added to a stirred suspension of sodium hydride (0.072 g., 3 mmol) in dry dimethylformamide (5 ml) at -10°C during 5 min. The reaction mixture was

stirred for 20 min. Then heptyl isocyanate (0.58 g., 3 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (37°C). The reaction mixture was quenched with water (0.2 ml), diluted with water (5 ml), extracted with ethyl acetate (2x5ml) and dried over sodium sulphate. The combined fractions of ethyl acetate were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2n**; yield: 0.60 g. (65.6%), m.p. 60°C, C₁₈H₂₈N₂O₂; ¹H NMR δ ppm (CDCl₃): 0.88 (bs, 3H), 1.30-1.56 (m, 10H), 1.95-2.05 (m, 2H), 2.68 (t, 2H), 2.86 (s, 3H), 3.15-3.26 (m, 4H), 6.52 (d, 1H), 6.70-6.86 (m, 2H); IR ν_{max} (KBr) (cm⁻¹): 758, 899, 1160, 1226, 1318, 1390, 1503, 1621, 1718, 2861, 2930, 3348, 3759; MS: m/z: 305 (M⁺).

(b) A mixture of heptyl-carbamic acid-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (0.58g., 2 mmol), methyl iodide (0.224 ml, 3.6 mmol) and pulverized potassium hydroxide (0.16 g., 2 mmol) in dry tetrahydrofuran (10 ml) was stirred for 5 hours at room temperature (36°C). The reaction mixture was concentrated under vacuum, diluted with water (5 ml), extracted with ether (3x5ml), dried over sodium sulphate and the combined ether fractions were concentrated under vacuum. The residue was then chromatographed on deactivated silica gel (water: silica gel =12:88; v/w) using dichloromethane: hexane (20:80) as eluant to give **2n**; yield: 0.36 g. (59.2%).

Example 19. (2-Chloro-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2o)

(a) A solution of 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.326 g., 2 mmol) in dry dimethylformamide (5 ml) was added to a stirred suspension of sodium hydride (0.048 g., 2 mmol) in dry dimethylformamide (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 30 min. Then 2-chloro-phenyl isocyanate (0.329 g., 2mmol) was added to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (35°C). The reaction mixture was quenched with water (0.2 ml), diluted with water (5 ml), extracted with ethyl acetate (2x5ml) and dried over sodium sulphate. The combined fractions of ethyl acetate were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2o**; yield: 0.50 g. (78.9%), m.p. 120°C, C₁₇H₁₇ClN₂O₂; ¹H NMR δ ppm (CDCl₃): 1.95-2.01 (m, 2H), 2.77 (t, 2H), 2.88 (s, 3H), 3.21 (t, 2H), 6.54-6.58 (m, 1H), 6.81-7.05 (m, 3H), 7.23-7.44 (m, 2H), 8.18-8.22 (m, 1H); IR ν_{max} (KBr) (cm⁻¹): 563, 670, 758, 1017, 1201, 1305, 1432, 1507, 1596, 1746, 2375, 2940, 3020, 3282, 3413, 3686, 3763.

(b) A solution of 1 of 2-chloro-phenyl -carbamic acid-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (0.302 g., 1.5 mmol) in dry dioxane (5 ml) was added to a stirred suspension of sodium hydride (0.036 g., 1.5 mmol) in dry dioxane (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 20 min. Then methyl iodide (0.122 ml, 1.8 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 1.5 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using 30:70 chloroform: hexane (30:70) as eluant to give **2o**; yield: 0.50 g. (47.5%).

Example 20. (3-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2p)

(a) A solution of 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.326 g., 2 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.048 g., 2 mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 30 min. Then 2-bromo-phenyl isocyanate (0.30 g., 2.4 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 1.5 hours during which the temperature was allowed to rise to room temperature (35°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with ethyl acetate (2x5ml) and dried over sodium sulphate. The combined fractions of ethyl acetate were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2p**; yield: 0.59 g. (81.7%), m.p. 110°C, C₁₇H₁₇BrN₂O₂; ¹H NMR δ ppm (CDCl₃): 1.94-2.00 (m, 2H), 2.77 (t, 2H), 2.87 (s, 3H), 3.20 (t, 2H), 6.53-6.57 (m, 1H), 6.78-6.87(m, 2H), 7.17-7.79 (m, 4H); IR ν_{max} (KBr) (cm⁻¹): 595, 674, 774, 883, 1004, 1194, 1411, 1479, 1270, 1595, 1742, 2382, 2927, 3431, 3689, 3774.

Example 21: (4-Chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-methyl-1,2,3,4-tetrahydro-quinolin-6-yl ester (2q)

(a) A solution of 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.326 g., 2 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.048 g., 2 mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 30 min. Then 2-chloro-phenyl isocyanate (0.53, 2mmol) was added to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water

(0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with ethyl acetate (2x5ml) and dried over sodium sulphate. The combined fractions of ethyl acetate were concentrated under vacuum. residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2q**; yield: 0.52g. (67.6%), m.p. 152°C, C₁₈H₁₆ClF₃N₂O₂; ¹H NMR δ ppm (CDCl₃): 1.94-2.00 (m, 2H), 2.76 (t, 2H), 2.87 (s, 3H), 3.20 (t, 2H), 6.52-6.57 (m, 1H), 6.78-6.82(m, 2H), 7.46-7.81 (m, 3H); IR ν_{max}(KBr) (cm⁻¹): 537, 666, 756, 831, 894, 1029, 1147, 1264, 1423, 1489, 1542, 1596, 1698, 1741, 2373, 2928, 3118, 3232, 3402; 3687, 3760; MS: m/z: 385 (M⁺).

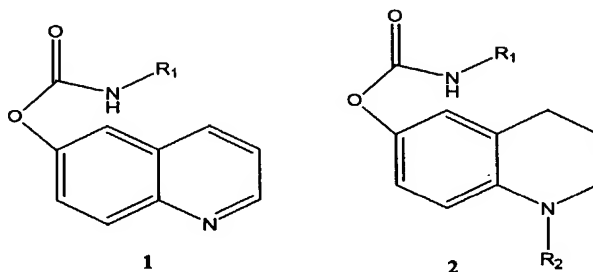
(b) A solution of 1 of (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid -1,2,3,4- tetrahydro-quinolin-6-yl ester (0.74 g., 2 mmol) in dry dimethylformamide (5 ml) was added to a stirred suspension of sodium hydride (0.048 g., 2 mmol) in dry dimethylformamide (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 30 min. Then methyl iodide (0.224 ml, 3.6 mmol) was added to the stirring reaction mixture. Stirring was continued for additional 1.25 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with chloroform (2x5ml) and dried over sodium sulphate. The combined fractions of chloroform were concentrated under vacuum. The residue was chromatographed on silica gel using dichloromethane:hexane (20:80) as eluant to give **2q**; yield: 0.42 g. (54.6%).

Example 22. (4-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester (2r)

(a) A solution of 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-ol (0.326 g., 2 mmol) in dry tetrahydrofuran (5 ml) was added to a stirred suspension of sodium hydride (0.048 g., 2 mmol) in dry tetrahydrofuran (5 ml) at -10°C during 5 min. The reaction mixture was stirred for 30 min. Then 2- bromo-phenyl isocyanate (0.734, 2mmol) was added to the stirring reaction mixture. Stirring was continued for additional 2.5 hours during which the temperature was allowed to rise to room temperature (34°C). The reaction mixture was quenched with water (0.2 ml), concentrated under vacuum, diluted with water (5 ml), extracted with ethyl acetate (2x5ml) and dried over sodium sulphate. The combined fractions of ethyl acetate were concentrated under vacuum. The residue was chromatographed on silica gel using chloroform: hexane (20:80) as eluant to give **2r**; yield: 0.40g. (52.3%), m.p. 155°C, C₁₇H₁₇BrN₂O₂; ¹H NMR δ ppm (CDCl₃): 1.94-2.03 (m, 2H), 2.76 (t, 2H), 2.87 (s, 3H), 3.20 (t, 2H), 6.52-6.57 (m, 1H), 6.78-6.88(m, 2H), 7.25-7.45 (m, 4H); IR ν_{max}(KBr) (cm⁻¹): 674, 774, 1020, 1365, 1590, 2366, 2834, 2934, 3433, 3757, 3867, 3906; MS: m/z: 361(M⁺).

We Claim:

1. A substituted carbamic acid quinolinyl ester represented by formula 1 and 2 below:



wherein R_1 = alkyl, aryl; R_2 = H, alkyl, aralkyl.

2. A compound as claimed in claim 1 wherein the substituted carbamic acid quinolinyl ester is selected from the group consisting of:

1a. hexyl-carbamic acid quinolin-6-yl ester

1b. heptyl-carbamic acid quinolin-6-yl ester

1c. (2-chloro-phenyl)-carbamic acid quinolin-6-yl ester

1d. (3-bromo-phenyl)-carbamic acid quinolin-6-yl ester

2a. hexyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2b. heptyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2c. (3-bromo-phenyl)-carbamic acid 1,2,3,4-tetrahydro-quinolin-6-yl ester

2d. (2-chloro-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2e. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2f. (4-bromo-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2g. heptyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2h. hexyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2i. (2-chloro-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2j. (3-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2k. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2l. (4-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2m. hexyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2n. heptyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

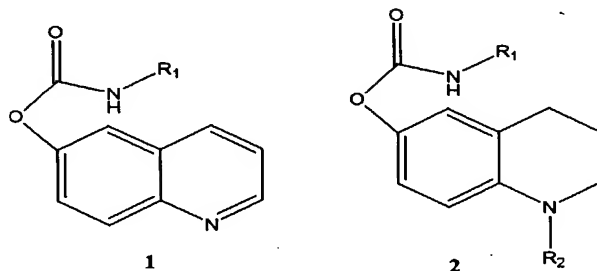
2o. (2-chloro-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2p. (3-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2q. (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

2r. (4-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester

3. A process for the synthesis of a quinoline derivative represented by formula 1 and 2 below:



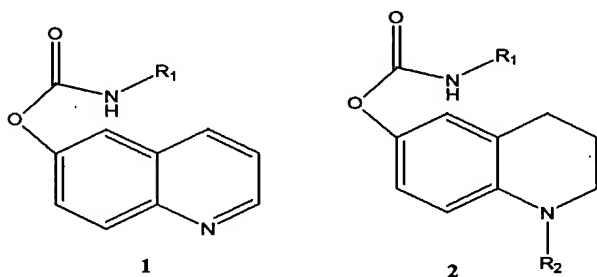
wherein R₁= alkyl, aryl; R₂= H, alkyl, aralkyl, the process comprising reacting a substituted phenol with an isocyanate in the presence of a base and at least one organic solvent using a base and at least one organic solvent to obtain the corresponding carbamic acid ester (carbamates) of formulae 1 or 2.

4. A process as claimed in claim 3 wherein R₁ is selected from the group consisting of hexyl and heptyl.
5. A process as claimed in claim 3 wherein when R₁ is selected from the group consisting of 2-chloro, 3-bromo, 4-bromo and 4-chloro-3-trifluoromethyl-phenyl.
6. A process as claimed in claim 3 wherein R₂ is selected from the group consisting of methyl and benzyl.
7. A process as claimed in claim 3 wherein the base used is selected from an organic or an inorganic base.
8. A process as claimed in claim 3 wherein solvent is selected from the group consisting of ether, tetrahydrofuran (THF), dimethylformamide (DMF), dioxane, dichloromethane and chloroform.
9. A process as claimed in claim 3 wherein the base is selected from the group consisting of sodium hydride, sodium hydroxide, triethylamine and pyridine.
10. A process as claimed in claim 3 wherein the reaction is carried out at a temperature in the range of -10°C to 80°C and for a period between half an hour to 100 hours.
11. A process as claimed in claim 3 wherein the reaction is carried out in the presence of a catalyst selected from the group consisting of sodium iodide and potassium iodide.
12. A process as claimed in claim 3 wherein the molar ratio of substituted phenol to isocyanate is in the range of 1:1 to 1:1.2.

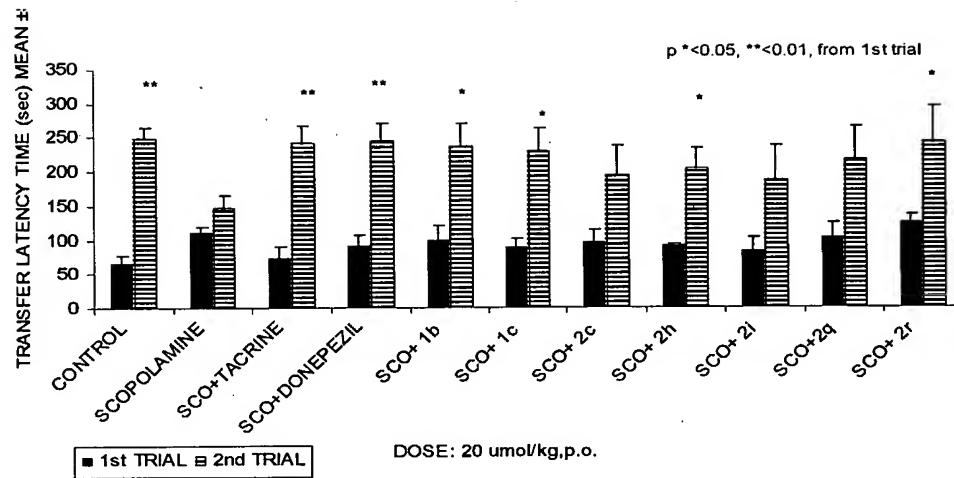
13. A process as claimed in claim 3 wherein the organic solvent is present in an amount in the range of 1.0 ml to 10 ml per mmol of the reactants.
14. A process as claimed in claim 3 wherein compound of formulae
 - 2g.** heptyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 5 **2h.** hexyl-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2i.** (2-chloro-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2j.** (3-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2k.** (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 10 **2l.** (4-bromo-phenyl)-carbamic acid 1-benzyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2m.** hexyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2n.** heptyl-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2o.** (2-chloro-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2p.** (3-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 15 **2q.** (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2r.** (4-bromo-phenyl)-carbamic acid 1-methyl-1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 are obtained from **2a-f**
 - 2a.** hexyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 20 **2b.** heptyl-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2c.** (3-bromo-phenyl)-carbamic acid 1,2,3,4-tetrahydro-quinolin-6-yl ester
 - 2d.** (2-chloro-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 2e.** (4-chloro-3-trifluoromethyl-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 - 25 **2f.** (4-bromo-phenyl)-carbamic acid 1, 2, 3, 4-tetrahydro-quinolin-6-yl ester
 by first reacting compounds **2a-l** with an alkyl or aralkyl halide of formula RX wherein R is at least methyl or benzyl group and X is selected from chloro, bromo and iodo using a solvent selected from group consisting of dimethylformamide, tetrahydrofuran and dioxane, in the presence of an organic or inorganic base selected from the group consisting of sodium hydride, sodium hydroxide, triethylamine and pyridine and at a
 - 30 temperature ranging between -10°C to 37°C for a period of 1 hour to 12 hours in the presence or absence of a catalyst sodium iodide or potassium iodide.
15. A process as claimed in claim 3 wherein compounds of formulae **2a-f** are synthesized from **2m-r** using Pd-C 5-10% catalyst in a solvent selected from group consisting of

ethanol and methanol in an amount of 15-25 ml per mmol of compound, by applying hydrogen pressure in the range of 50-60 psi for a period between 4- 12 hours at room temperature.

16. A process as claimed in claim 3 wherein the phenol is reacted with an isocyanate to obtain corresponding carbamate which is then reduced with Ni- Al alloy/KOH/ethanol to give corresponding 1, 2, 3, 4 - tetrahydro derivatives of formula **2a-l**.
17. A process as claimed in claim 3 wherein the phenol is reacted with an isocyanate to obtain corresponding N-benzyl derivatives **2m-r** which are then debenzylated using 5% or 10% Pd-C/H₂ in ethanol or methanol as solvent to obtain the corresponding debenzylated carbamates of formulae **2a-f**, which are then N-methylated using MeI to give compounds of formulae **2m-r**.
18. A process as claimed in claim 3 wherein compounds of formulae **2a-l** are methylated in the presence of a solvent selected from the group consisting of tetrahydrofuran, dioxane and dimethylformamide and at a temperature ranging from 10 to 37°C, for between 3 hours to 48 hours.
19. A method for treatment of hypofunctioning of cholinergic system in a subject, comprising administering a pharmaceutically effective amount of compound of formulae 1 or 2



- wherein R₁= alkyl, aryl; R₂= H, alkyl, aralkyl, to a subject suffering from hypofunctioning of cholinergic system
20. A method as claimed in claim 19 wherein the hypofunctioning of cholinergic system occurs in the peripheral or central nervous system of the subject.
 21. A method as claimed in claim 19 wherein the hypofunctioning of cholinergic system results in atony of smooth muscle of intestinal tract, atony of urinary bladder, glaucoma, myasthenia gravis and cognitive behaviour dysfunction of the subject.
 22. A method as claimed in claim 19 wherein the subject is a mammal.
 23. A method as claimed in claim 22 wherein the mammal is a human being.

**Figure 1**

INTERNATIONAL SEARCH REPORT

International Application No
PC 1/IN2004/000427

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D215/34 A61K31/47 A61P25/28

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, CHEM ABS Data, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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- *&* document member of the same patent family

Date of the actual completion of the international search

1 August 2005

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INTERNATIONAL SEARCH REPORT

International Application No

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